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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 165 Publisher: Electronic Industry Pub. Date :2007-08-01 version 1. This book is the basis for vocational education. advanced. practical. operational characteristics. and with reference to the professional skills of the industry identification of norms and standards for middle level skilled workers written. The book is divided into four chapters. describing the mold parts machining. special machining. die and mold parts assembly process of the special processing. Contents of the book is simple and easy to understand language. with a strong readability. This book is for students to use mold. Contents: Introduction Chapter 1 1.1 mold parts machining mold components machining processing column-1.1.1 1.1.2 1.1.3 guide sleeve of the upper and lower mold base machining processing 1.2 standard mold processing 1.2.1 Cold 1.2.2 The standard mold die plastic injection mold. die casting mold small mold standard mold 1.2.3 1.3 1.3.1 blanking punch processing round punch and punch of non-circular non-processing methods 1.3.2 circular punch hole processing methods 1.4 recess circular recess processing 1.4.1 1.4.2 Hole Hole shaped recess coordinate grinding machine 1.4.3 1.5 1.5.1 rotary cavity surface cavity machining 1.5.2 non-turning rotary milling surface cavity mechanical polishing 1.5.3 an 1.6 mold cavity working parts of the processing route proposed route processing 1.6.1 1.6.2 Calculation of allowance and the process size 2 Chapter forming part of electrical erosion processing 2.1 2.1.1 EDM EDM principles. characteristics and application 2.1.2 EDM machining accuracy and productivity factors 2.1.3 recess hole EDM 2.1.4 cavity EDM EDM method steps 2.1.5 2.2 2.2.1 CNC wire cutting and wire cutting feature works WEDM 2.2.2 2.2.3 Wire Cutting programming steps in Chapter 3 mold assembly mold assembly process 3.1 3.1.1 3.1.2 organizational form of the mold assembly...



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