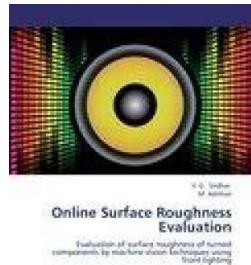


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Evaluation of surface roughness of normal components by machine vision techniques using laser lighting

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